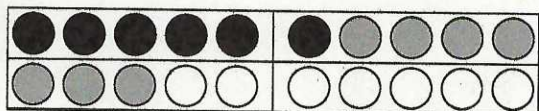


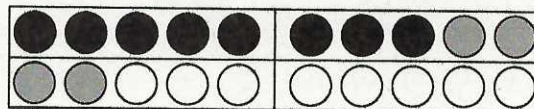


Erst bis zum Zehner, dann weiter



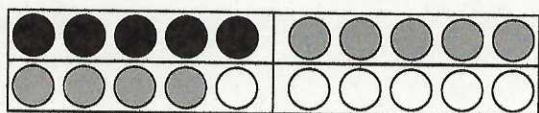
$$6 + 7 = \underline{\quad}$$

$$6 + \text{♥} + \underline{\quad} = \underline{\quad}$$



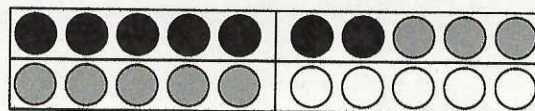
$$8 + 4 = \underline{\quad}$$

$$8 + \text{♥} + \underline{\quad} = \underline{\quad}$$



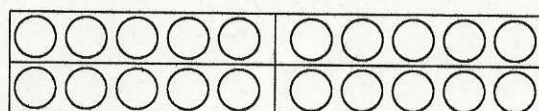
$$5 + 9 = \underline{\quad}$$

$$5 + \text{♥} + \underline{\quad} = \underline{\quad}$$



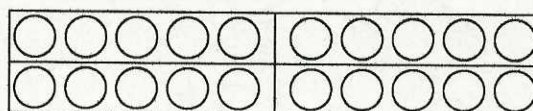
$$7 + 8 = \underline{\quad}$$

$$7 + \text{♥} + \underline{\quad} = \underline{\quad}$$



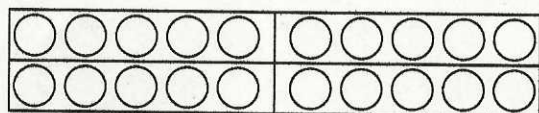
$$8 + 7 = \underline{\quad}$$

$$8 + \text{♥} + \underline{\quad} = \underline{\quad}$$



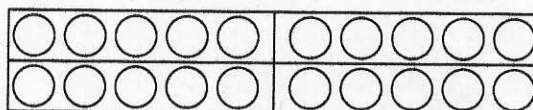
$$9 + 5 = \underline{\quad}$$

$$9 + \text{♥} + \underline{\quad} = \underline{\quad}$$



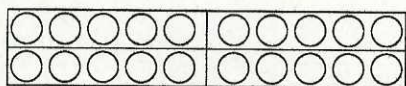
$$6 + 8 = \underline{\quad}$$

$$6 + \text{♥} + \underline{\quad} = \underline{\quad}$$



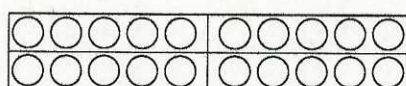
$$7 + 6 = \underline{\quad}$$

$$7 + \text{♥} + \underline{\quad} = \underline{\quad}$$



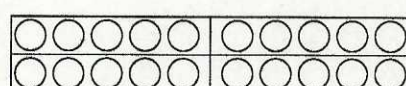
$$8 + 7 = \underline{\quad}$$

$$8 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



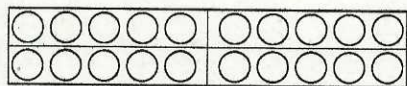
$$9 + 6 = \underline{\quad}$$

$$9 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



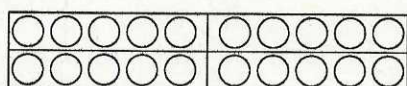
$$8 + 6 = \underline{\quad}$$

$$8 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



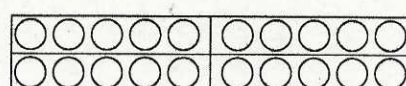
$$7 + 8 = \underline{\quad}$$

$$7 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



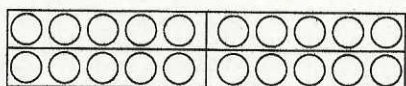
$$6 + 7 = \underline{\quad}$$

$$6 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



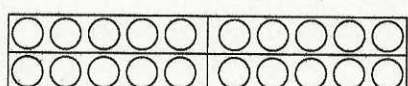
$$5 + 8 = \underline{\quad}$$

$$5 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



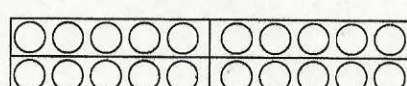
$$9 + 4 = \underline{\quad}$$

$$9 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



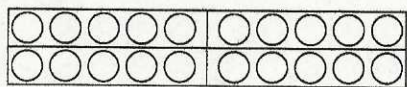
$$7 + 5 = \underline{\quad}$$

$$7 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



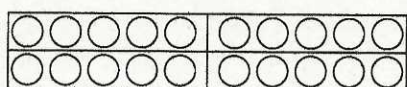
$$6 + 9 = \underline{\quad}$$

$$6 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



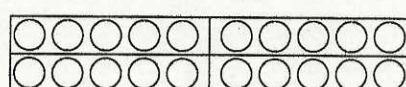
$$5 + 7 = \underline{\quad}$$

$$5 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



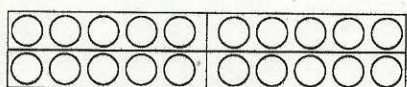
$$8 + 6 = \underline{\quad}$$

$$8 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



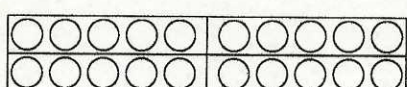
$$9 + 5 = \underline{\quad}$$

$$9 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



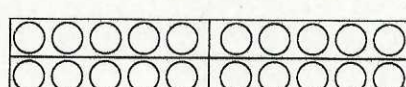
$$7 + 8 = \underline{\quad}$$

$$7 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



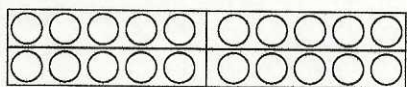
$$6 + 9 = \underline{\quad}$$

$$6 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



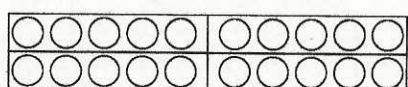
$$8 + 4 = \underline{\quad}$$

$$8 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



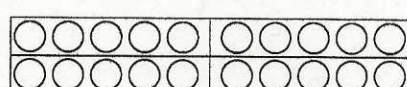
$$6 + 7 = \underline{\quad}$$

$$6 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



$$7 + 5 = \underline{\quad}$$

$$7 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



$$6 + 8 = \underline{\quad}$$

$$6 + \underline{\quad} + \underline{\quad} = \underline{\quad}$$



Erst bis zum Zehner, dann weiter



1

$8 + 7 = \underline{\quad}$

$9 + 6 = \underline{\quad}$

$7 + 5 = \underline{\quad}$

$8 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$9 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$7 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$9 + 7 = \underline{\quad}$

$6 + 8 = \underline{\quad}$

$5 + 8 = \underline{\quad}$

$9 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$6 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$5 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$7 + 8 = \underline{\quad}$

$8 + 4 = \underline{\quad}$

$9 + 5 = \underline{\quad}$

$7 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$8 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$9 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

2

$8 + 5 = \underline{\quad}$

$9 + 6 = \underline{\quad}$

$8 + 4 = \underline{\quad}$

$8 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$9 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$8 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$7 + 6 = \underline{\quad}$

$6 + 8 = \underline{\quad}$

$7 + 8 = \underline{\quad}$

$7 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$6 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$7 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$8 + 5 = \underline{\quad}$

$6 + 7 = \underline{\quad}$

$5 + 7 = \underline{\quad}$

$8 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$6 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$5 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$9 + 7 = \underline{\quad}$

$8 + 5 = \underline{\quad}$

$6 + 9 = \underline{\quad}$

$9 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$8 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

$6 + \underline{\quad} + \underline{\quad} = \underline{\quad}$

